

DIVISION COMPOUNDING AND HIGH
PERFORMANCE RAW MATERIALS
HDPE COMPOUND AND POLYMERS
EXTRUSION PRODUCTION







POLYETHYLENE PEHD P 137 (Molding)

PE grade code: High Density Polyethylene (Post-Consumer Recycled)

Stabilization recipe: Antiacid, antioxidant

thermostabilized processing aid. Application: Molding grade.

PHYSICAL PROPERTY	UNIT	VALUE	ANALYSIS METOD
Compound Density at 23°C, in the range Melt Flow Index MFI	g/cm3	0,955 – 0,965	ISO 1183
(190°C / 2,16Kg)	g/10'	6 - 8	UNI 1133T
Hardness	Shore D	55 – 65	UNI EN ISO 868
PIGMENTATION COLUMN TO THE PIGMENTATION	24	0 .	ACTIA DICOR
Carbon Black or Color	%	On request	ASTM D1603

Additional Reference Properties

Quality rating shall be included after qualification tests.

Supply form: Pellets

Packing: Product is packed into soft containers (big bags) sized for 1000 – 1300 Kg. Upon

agreement with a customer PE pellets may be bulk loaded straight into wagons for pelletized polymer materials and into polymer trucks, as well as may be delivered in

bags by railcars.

Transportation: By all modes of transport.

Storage: Polyethylene shall be stored in enclosed dry space preventing from

direct sunlight on shelves or pallets at least 5 cm from the floor and at least 1 m

from heaters, at temperature max 30°C, relative humidity max 80%.